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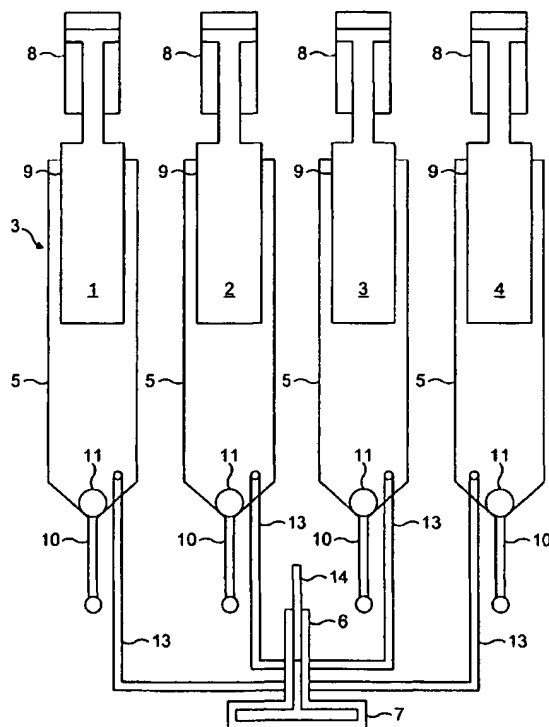
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(54) Title: HIGH PRECISION MANUFACTURE OF POLYURETHANE PRODUCTS SUCH AS SPINAL DISC IMPLANTS HAVING GRADUAL MODULUS VARIATION



(57) **Abstract:** A process for making a polymeric product having a gradual variation in modulus through at least a portion of the product is disclosed together with an artificial spinal disc formed using the process.

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